



HFT PIPESTOPPERS®

Inflatable Rubber PetroChem® Stoppers (small diameter)

**AN EASY WAY TO STOP THE FLOW OF GAS OR LIQUID
ALONG A PIPE OR DUCT, FOR COLLECTION OF DEBRIS AND
TO PREVENT INGRESS OF UNWANTED MATERIAL OR ANIMALS.
IDEAL FOR PETRO-CHEMICAL APPLICATIONS.**



HFT® Rubber PetroChem Stoppers are for line pipe applications. Each Stopper has a longer length than diameter, which prevents them from tipping over inside the pipe and losing their seal. They also have a ribbing to prevent slipping.

They are commonly used for stopping off pipes particularly where access is difficult. They are frequently used for testing new pipes and drains.

BENEFITS:

- Easy to achieve a good seal.
- Only 5 stoppers to seal pipes from 2" to 12" (50 mm - 300 mm).
- Inflation via Schrader Valve.
- Very easy to clean.
- Resistant to large number of chemicals.
- Robust and durable.

MOST COMMONLY USED FOR

- Construction site drain testing operations.
- Debris stopping during machining operations.
- Leak testing of pipework systems in commercial, domestic and industrial applications.
- Low pressure hydrostatic tests.
- On-site thermoforming of bends in ducting and conduit materials.
- Fibre-optic construction projects.
- Debris and animal barriers for overnight protection of pipelines.
- Plumbing operations.
- Reduction of weld purging volume when welding headers onto stainless steel tanks.

**RANGE of INTERNAL DIAMETERS of PIPES
the STOPPER will SATISFACTORILY SEAL with SAFE WORKING PRESSURE**

Part Number	Nominal Size	Pipe Sizes	Safe Working Pressure
PSPC002	2" (50 mm)	1.9" - 3.1" (48 mm - 80 mm)	25PSI (1.7 Bar)
PSPC003	3" (75 mm)	2.9" - 3.9" (73 mm - 99 mm)	20PSI (1.36 Bar)
PSPC004	4" (100 mm)	3.7" - 6.0" (94 mm - 152 mm)	15PSI (1.02 Bar)
PSPC006	6" (150 mm)	5.6" - 8.0" (141 mm - 203 mm)	8PSI (0.54 Bar)
PSPC812	8" - 12" (200 - 300 mm)	7.7" - 12.6" (195 mm - 320mm)	7PSI (0.40 Bar)



The HFT Pipestoppers® Division also manufactures ranges of standard and non standard Inflatable Stoppers for pipes, ducts and other shaped orifices.

The range includes, **Cylindrical, Specials** like **Oil Chem** models as well as **Heat Protected** Stoppers for use up to 300°C (572°F).

These versatile HFT Inflatable Stoppers are used to service a wide variety of industrial applications, including stopping, testing and weld purging to isolate volumes in tanks, to minimise gas purging volumes.



All Inflatable Stoppers are manufactured with a strong internal inflatable bag made to the required shape and covered in a suitable fabric to suit the application.

TEST PLUGS

HFT Pipestoppers® also manufacture a range of mechanical pipe plugs in nylon, aluminium and steel. These plugs form a positive seal between surfaces and achieve an air and water-tight seal. Aluminium plugs conform to ISO Standards and British Standard BS 8005 for low pressure testing and sealing of pipes. Available in 1/2" - 72" diameter size ranges.



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Product Range of HFT Pipestoppers® Division:

Pipestoppers® Expandable Nylon Pipe Plugs
 Pipestoppers® Weld Purge Plugs™ & Orbital Welding Purge Plug Kits
 Pipestoppers® Expandable Aluminium Plugs
 Pipestoppers® Expandable Steel Plugs
 Pipestoppers® Spherical, Cylindrical and PetroChem™ Inflatable Stoppers
 Pipestoppers® Inflatable Low Profile Stoppers and Rubber Plugs
 Pipestoppers® Accu-Freeze™ & Qwik-Freezer™ ice plug makers

Our HFT® Weld Purging Products

Argweld® PurgEye® Weld Purge Monitors®, Argweld® Inflatable Tube, Pipe & Pipeline Weld Purging Systems, Argweld® Weld Purge Accessories, Techweld® MultiStrike® Tungsten Electrodes