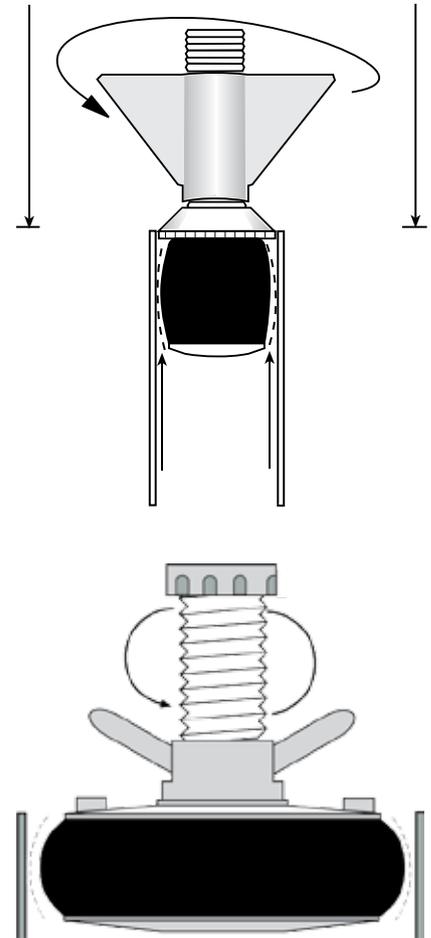


HFT PIPESTOPPERS®

Nylon Plugs

Features and Benefits

Diameter		
Inches	MM	Range (mm)
Solid shaft plugs		
½	13	14 - 19
¾	19	18 - 25
1	25	24 - 36
1¼	32	30 - 44
1½	38	36 - 51
Small hollow shaft plugs		
½	13	13 - 19
¼	19	18 - 26
1	25	23 - 36
1¼	32	30 - 43
Hollow shaft plugs		
1½	38	36 - 53
2	51	49 - 64
2½	64	63 - 76
3	76	73 - 88
3½	90	82 - 98
4	102	92 - 110
4½	114	110 - 130
5	127	119 - 142
6	152	145 - 164



*= Pressure results depend upon exact ID of the tube/pipe, number of turns, conditions of the inside of the pipe and the material.

Operators testing with gas pressure, must take the appropriate precautions.

Rigidity, Huntingdon Fusions Techniques HFT® **Nylon Plug** plates do not flex or distort like other plastic plugs. Chemical seals, are available as options to replace natural rubber ones provided. Use with silicone for higher temperatures, silicone and nitrile for use with hydraulic oils etc. Citon seals are also available.

Demountability, HFT® **Nylon Plugs** are demountable to allow cleaning and part replacement.

Leak tightness, the hollow shaft plugs (1½" to 6") waterways have an "O" ring seal around the stem to ensure leak tightness.

Friction free washer, the hollow shaft plugs (1½" to 6") have a friction free washer between the wing nut and the top plate to enable easy tightening and loosening.

Identification, our plugs show no identification and can be provided in your own colours or with your own name as required.

Temperature, the plugs can be used up to 75°C (167°F) continuously and 105°C (221°F) intermittently. With special high temperature seals they can be used continuously up to 120°C (248°F).