

QUICKPURGE®

for Purging Tube, Pipe and Pipeline Joints



Quick Start

This guide to using QuickPurge® is not intended to replace the user instruction manual, which we request that you read in its entirety at some time, however where it is important to use the system immediately, these quick steps can be used.

1. Connect your argon hose to the black inlet tube on the QuickPurge®.
2. Set your argon two stage regulator to 7 – 10 psi, (0.5 – 1 bar, 10 litres/min).
3. Place QuickPurge® inside the pipe positioning by viewing the RootGlo® through the weld root gap as a guide.
4. Turn on the gas. Dual inflation and purging is now taking place.
5. Manipulate bags by hand to eliminate any creasing/folds from shipping as the bags inflate.



(This part of the procedure can be carried out near the pipe entrance, before it is moved to the joint line and positioned viewing the RootGlo® through the open root weld joint).

6. Take samples either using the red exhaust tube or through the root with a Weld Purge Monitor® until it reads to your required level of oxygen.
7. Weld, keeping an eye on the Purge Monitor® to ensure that the oxygen level doesn't rise above the permitted level.



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